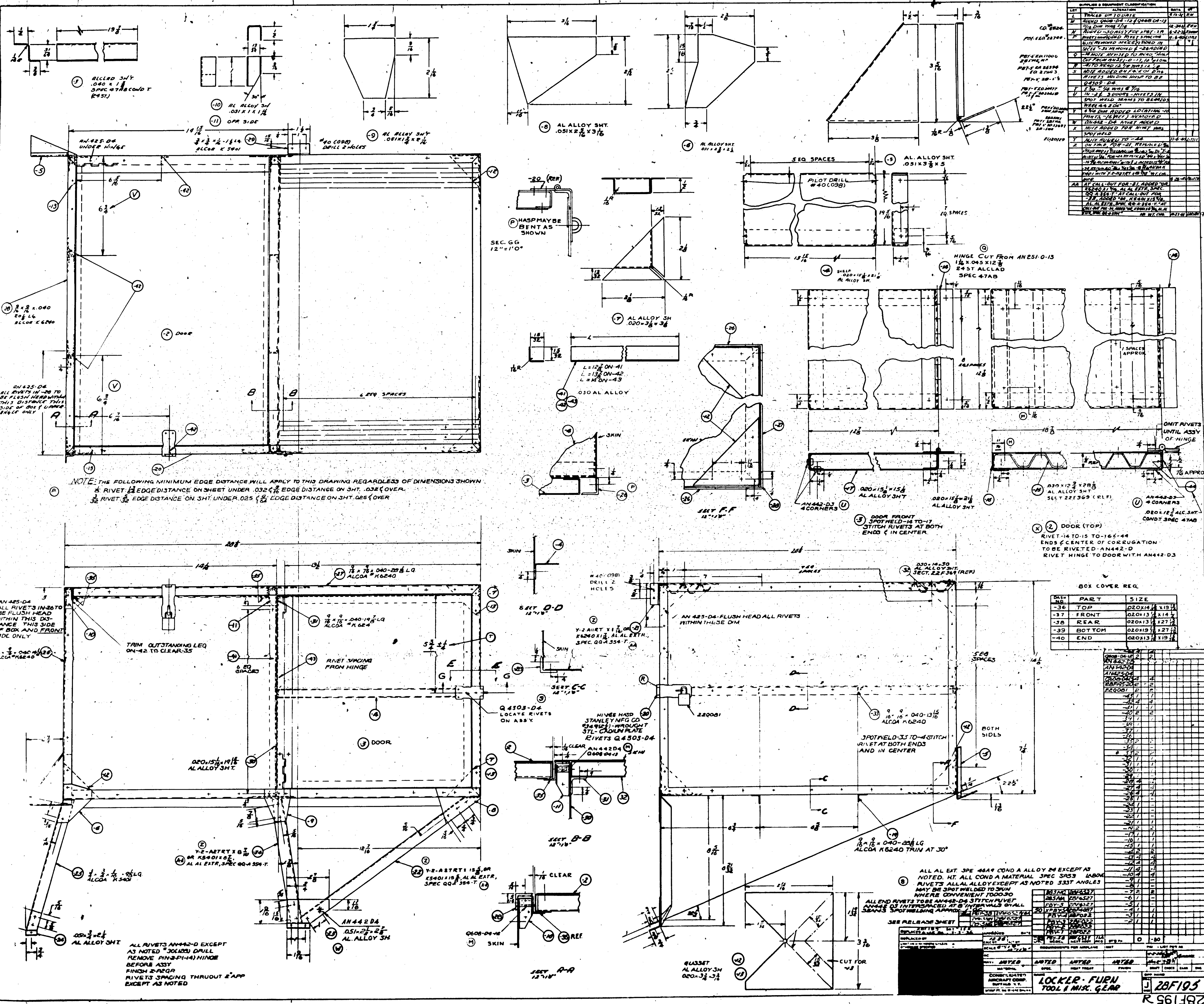


NOTE: THE FOLLOWING MINIMUM EDGE DISTANCE WILL APPLY TO THIS DRAWING REGARDLESS OF DIMENSIONS SHOWN
DOOR (TOP)
RIVET -14 TO -15 TO -16 & -44
ENDS & CENTER OF CORRUGATION
TO BE RIVETED -AN442-D
RIVET HINGE TO DOOR WITH AN442-D3
BOX COVER REQ.
PART
SIZE
TOP
FRONT
REAR
BOTTOM
END
HINGE CUT FROM AN251-0-13
24 ST ALCLAD
SPEC 47AB
OMIT RIVETS UNTIL ASSY OF HINGE
DOOR FRONT
SPOTWELD -14 TO -17
STITCH RIVETS AT BOTH ENDS & IN CENTER
HASP MAY BE BENT AS SHOWN
SEC. GG
TRIM OUTSTANDING LEG ON -42 TO CLEAR -35
RIVET SPACING FROM HINGE
LOCATE RIVETS ON ASSY.
DOOR
AN 425-D4-FLUSH HEAD ALL RIVETS WITHIN THESE DIM
SPOTWELD -35 TO -4 STITCH RIVET AT BOTH ENDS AND IN CENTER
BOTH SIDES
HINGE HASP
STANLEY MFG CO
RIVETS Q4503-D4
ALL RIVETS AN442-D EXCEPT AS NOTED
REMOVE PIN 3-P(-14) HINGE BEFORE ASSY
FINISH 2-A2GR
RIVETS SPACING THRUOUT 2" APP EXCEPT AS NOTED
ALL AL EXT. SPEC 46A9 COND A ALLOY 24 EXCEPT AS NOTED. HT. ALL COND A MATERIAL SPEC SAS3 (ABOVE)
RIVETS ALL AL ALLOY EXCEPT AS NOTED 53ST ANGLES MAY BE SPOT WELDED TO SKIN WHERE CONVENIENT
ALL END RIVETS TO BE AN442-D4 STITCH RIVET
SEE RELEASE SHEET
GUSSET
AL ALLOY SH
CUT FOR -43
SECT A-A
SECT B-B
SECT C-C
SECT D-D
SECT F-F
CONSOLIDATED AIRCRAFT CORP.
LOCKER - FURN
TOOL & MISC. GEAR
28F195

H 270